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**SUPPLEMENT TO
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25X1 1. Attached is a copy of [redacted] "Standard Requirements (Verbrauchsnormen)
25X1 of Wire Drawing Diamonds and Diamond Bort for 1 Ton of Finished Nickel Wire,
25X1 0.5 mm, 0.05 mm, and 0.0525 mm in Diameter".

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Attachment I

Standard requirements of wire drawing diamonds and diamond bort for one ton of finished nickel wire of 0.5 mm. at the "Copper and Brass Work"

No.	Designation of Products	Measure-ment	Actually used in the first 11 months								
			Plan 1951			of 1951			Plan 1952		
			Carat of Diamonds	Units	Total Carat	Carat of Diamonds	Units	Total Carat	Carat of Diamonds	Units	Total Carat
1)	Drawing diamonds	0.50	1.25	1.00	1.25	0.70	1.90	1.33	1.25	1.00	1.25
"	"	0.55	1.50	0.84	1.26	0.70	1.60	1.12	1.50	0.84	1.26
"	"	0.62	2.00	0.67	1.34	0.70	1.40	0.98	2.00	0.67	1.34
"	"	0.70	2.50	0.50	1.25	0.70	1.20	0.84	2.50	0.50	1.25
"	"	0.80	2.50	0.45	1.12	0.70	0.90	0.63	2.50	0.45	1.12
"	"	0.90	2.50	0.40	1.00	0.80	0.80	0.64	2.50	0.40	1.00
"	"	1.00	3.00	0.40	1.20	0.90	0.70	0.63	3.00	0.40	1.20
"	"	1.10	3.00	0.40	1.20	0.90	0.70	0.63	3.00	0.40	1.20
			4.66	9.62		9.20			4.66*	9.62	

* The unit consumption is lower (sic) than that established in the Plan, because the weight per piece could not be followed according to plan. We received smaller stones which could not be cut to other measurements.

No.	Designation of Materials	Measurement	Actually used in the first 11 months of			
			Plan 1951		1951	
			Number of Bore	Total Carat	Number of Bore	Total Carat
2)	Diamond bort	0.50	0.60	0.60	0.37	0.36
"	"	0.55	1.20	1.00	0.60	0.60
"	"	0.62	1.20	0.80	0.48	0.48
"	"	0.70	1.20	0.60	0.37	0.36
"	"	0.80	1.20	0.54	0.33	0.33
"	"	0.90	1.20	0.48	0.30	0.29
"	"	1.00	1.50	0.60	0.36	0.36
"	"	1.10	1.50	0.60	0.37	0.37
			11.00	5.22	3.18	3.15

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Attachment 2

Standard Requirements for Diamond Drawing Stones and Diamond Bort for One Ton of Finished Nickel Wire of 0.05 mm. at the "Copper and Brass Work"

			Actually used in the first 11 months								
			Plan 1951			of 1951			Plan 1952		
Designation			Carat of	Total	Carat of	Total	Carat of	Total	Carat of	Total	
No. of Materials	Measurement		Diamonds	Units	Diamonds	Units	Carat	Diamonds	Units	Carat	
1) Drawing diamonds	0.050	0.25	220	55.00	0.25	180	45.00	0.25	180	45.00	
"	0.055		110	27.00		40	10.00		45	11.25	
"	0.060		55	14.00		15	3.75		15	3.75	
"	0.065										
"	0.070										
"	0.075										
"	0.080										
"	0.090										
"	0.100	0.35	20	7.00	0.35	12	4.20	0.35	10	3.50	
"	0.110										
"	0.120										
"	0.130										
"	0.140										
"	0.150										
"	0.160										
"	0.180										
"	0.200	0.50	8	4.00	0.50	12	6.00	0.50	8	4.00	
"	0.220										
"	0.240										
"	0.260										
"	0.280										
"	0.300										
"	0.330	0.75	4	3.00	0.75	6	4.50	0.75	6	4.50	
"	0.360										
"	0.400										
"	0.450										
			417	110.00		265	73.45		264	72.00	

			Actually used in the first 11 months of 1951							
			Plan 1951		of 1951		Plan 1952		of 1952	
Designation			Number	Total	Number	Total	Number	Total	Number	Total
No. of Materials	Measurement		of Bore	Carat	of Bore	Carat	of Bore	Carat	of Bore	Carat
2) Diamond bort	0.065		46		29		29			
"	0.070		42		27		26			
"	0.075		35		22		22			
"	0.080		28		18		18			
"	0.090		21		14		13			
			172	67.00	110	42.90	108	42.00		
"	0.110		9.10		5.80		5.70			
"	0.120		8.40		5.40		5.30			
"	0.130		7.90		5.10		5.00			
"	0.140		7.00		4.50		4.40			
"	0.150		6.30		4.00		4.00			
"	0.160		5.60		3.60		3.50			
"	0.180		4.90		3.10		3.10			
			49.20	21.00	31.50	13.28	31.10	13.00		

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Attachment 2

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<u>No.</u>	<u>Designation of Materials</u>	<u>Measurement</u>	<u>Plan 1951</u>		<u>Actually used in the first 11 months of 1951</u>		<u>Plan 1952</u>	
			<u>Number of Bore</u>	<u>Total Carat</u>	<u>Number of Bore</u>	<u>Total Carat</u>	<u>Number of Bore</u>	<u>Total Carat</u>
	Diamond bort	0.220	5.00		3.20		3.10	
	" "	0.240	4.75		3.10		3.00	
	" "	0.260	4.50		2.90		2.80	
	" "	0.280	4.00		2.60		2.50	
	" "	0.300	3.50		2.20		2.20	
			21.75	10.50	14.00	6.72	13.60	6.60
	" "	0.360	2.75		1.80		1.70	
	" "	0.400	2.50		1.60		1.60	
	" "	0.450	2.25		1.50		1.40	
			7.50	4.50	4.90	2.94	4.70	2.80
				103.00		66.00		65.00

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Attachment 3

Standard requirements of wire drawing diamonds and diamond bort for one ton of finished nickel wire of 0.0525 mm. at the "Copper and Brass Work".

		Actually used in the first 11 months								
		Plan 1951			of 1951			Plan 1952		
No.	Designation Of Materials Measurement	Carat of Diamonds	Units	Total Carat	Carat of Diamonds	Units	Total Carat	Carat of Diamonds	Units	Total Carat
1)	Drawing diamonds									
	" 0.0525	0.25	180	45.00	0.25	180	45.00	0.25	180	45.00
	" 0.0560	0.25	90	23.00		40	10.00		40	10.00
	" 0.0600	0.25	45	11.00		15	3.75		15	3.75
	" 0.0650									
	" 0.0700									
	" 0.0750									
	" 0.0800									
	" 0.0900									
	" 0.100	0.35	20	7.00	0.35	12	4.20	0.35	12	4.20
	" 0.110									
	" 0.120									
	" 0.140									
	" 0.150									
	" 0.160									
	" 0.180									
	" 0.200	0.50	8	4.00	0.50	12	6.00	0.50	8	4.00
	" 0.220									
	" 0.240									
	" 0.260									
	" 0.280									
	" 0.300									
	" 0.330	0.75	4	3.00	0.75	6	4.50	0.75	4	3.00
	" 0.360									
	" 0.400									
	" 0.450									
		347	93.00		265	73.45		259	70.00	

		Actually used in the first 11 months of 1951							
		Plan 1951		of 1951		Plan 1952		of 1952	
No.	Designation of Materials Measurement	Number of Bore	Total Carat	Number of Bore	Total Carat	Number of Bore	Total Carat	Number of Bore	Total Carat
2)	Diamond bort								
	" 0.065	46		29		29			
	" 0.070	42		27		26			
	" 0.075	35		22		22			
	" 0.080	28		18		18			
	" 0.090	21		14		13			
		172	67.00	110	42.90	108	42.00		
	" 0.110	9.10		5.80		5.70			
	" 0.120	8.40		5.40		5.30			
	" 0.130	7.90		5.10		5.00			
	" 0.140	7.00		4.50		4.40			
	" 0.150	6.30		4.00		4.00			
	" 0.160	5.60		3.60		3.50			
	" 0.180	4.90		3.10		3.10			
		49.20	21.00	31.50	13.23	31.10	13.00		

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Attachment 3

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No.	Designation of Materials	Measurement	Plan 1951		Actually used in the first 11 months of 1951		Plan 1952	
			Number of Bore	Total Carat	Number of Bore	Total Carat	Number of Bore	Total Carat
	Diamond bort	0.220	5.00		2.20		3.10	
	" "	0.240	4.75		3.10		3.00	
	" "	0.260	4.50		2.90		2.80	
	" "	0.280	4.00		2.60		2.50	
	" "	0.300	3.50		2.20		2.20	
			21.75	10.50	14.00	6.72	13.60	6.60
	" "	0.360	2.75		1.80		1.70	
	" "	0.400	2.50		1.60		1.60	
	" "	0.450	2.25		1.50		1.40	
			7.50	4.50	4.90	2.94	4.70	2.80
				103.00		66.00		65.00

Note: Because of the conversion of the machines to central lubrication of the drawing stones, consumption of drawing stones is about 40% lower than that for 1950 and about 25-28% lower than planned.

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